



## Gloss Additive

### CHARACTERISTIC

Gloss Additive is recommended for use instead of thinner for acrylic products, it works as gloss stabilizer while also improving application properties. The product guarantees a very safe and easy application of two-component acrylic paints. It provides a very good flow, with no tendency to sag and reduces the likelihood of "gassing", even with very thick layers of paint. The coating after drying has an excellent initial gloss and hardness. Top Gloss Additive eliminates frequently found in particular in MS and HS clear coats, reduction of gloss after the curing and cooling of the surface.

### RELATED PRODUCTS

<b>XM0024/1</b>	<b>Gloss Additive</b>	
<b>XC1049/1</b>	<b>Hi-Tech VOC 2K Clear Coat</b>	
<b>XC3016/1</b>	<b>Premium VOC 2K Clear Coat</b>	
<b>XC3016/5</b>	<b>Premium VOC 2K Clear Coat</b>	
<b>XC5014/1</b>	<b>HS Anti Scratch 2K Clear Coat</b>	
<b>XC5014/5</b>	<b>HS Anti Scratch 2K Clear Coat</b>	



MIXING RATIO FOR VOC CLEAR COATS		
	Gloss Additive	by volume
		From 7% to 8%
MIXING RATIO FOR HS CLEAR COATS		
	Gloss Additive	by volume
		7%
MIXING RATIO FOR MS CLEAR COATS		
	Gloss Additive	by volume
		5%

MIXING RATIO BY WEIGHT FOR XC1049 (2:1 + 8%)						
The required volume of the mixture, ready to use	Weight for weight in grams	Density	The cumulative weight in grams	Density	The cumulative weight in grams	Density
	<b>XC1049</b>	1000 g/l	<b>XCH1058</b>	1000 g/l	<b>XM0024</b>	860 g/l
0,1l	66,67 g		100,00 g		106,88 g	
0,2l	133,33 g		200,00 g		213,76 g	
0,3l	200,00 g		300,00 g		320,64 g	
0,4l	266,67 g		400,00 g		427,52 g	
0,5l	333,33 g		500,00 g		534,40 g	
0,6l	400,00 g		600,00 g		641,28 g	
0,75l	500,00 g		750,00 g		801,60 g	
0,9l	600,00 g		900,00 g		961,92 g	
1l	666,67 g		1000,00 g		1068,80 g	
1,5l	1000,00 g		1500,00 g		1603,20 g	
2l	1333,33 g		2000,00 g		2137,60 g	
2,5l	1666,67 g		2500,00 g		2672,00 g	



MIXING RATIO BY WEIGHT FOR XC3016 (2:1 + 8%)						
The required volume of the mixture, ready to use	Weight for weight in grams	Density	The cumulative weight in grams	Density	The cumulative weight in grams	Density
	<b>XC3016</b>	980 g/l	<b>XCH3028</b>	1000 g/l	<b>XM0024</b>	860 g/l
0,1l	65,33 g		98,67 g		105,55 g	
0,2l	130,67 g		197,33 g		211,09 g	
0,3l	196,00 g		296,00 g		316,64 g	
0,4l	261,33 g		394,67 g		422,19 g	
0,5l	326,67 g		493,33 g		527,73 g	
0,6l	392,00 g		592,00 g		633,28 g	
0,75l	490,00 g		740,00 g		791,60 g	
0,9l	588,00 g		888,00 g		949,92 g	
1l	653,33 g		986,67 g		1055,47 g	
1,5l	980,00 g		1480,00 g		1583,20 g	
2l	1306,67 g		1973,33 g		2110,93 g	
2,5l	1633,33 g		2466,67 g		2638,67 g	

MIXING RATIO BY WEIGHT FOR XC5014 (2:1 + 7%)						
The required volume of the mixture, ready to use	Weight for weight in grams	Density	The cumulative weight in grams	Density	The cumulative weight in grams	Density
	<b>XC5014</b>	960 g/l	<b>XCH5019</b>	1000 g/l	<b>XM0024</b>	860 g/l
0,1l	64,00 g		97,33 g		103,35 g	
0,2l	128,00 g		194,67 g		206,71 g	
0,3l	192,00 g		292,00 g		310,06 g	
0,4l	256,00 g		389,33 g		413,41 g	
0,5l	320,00 g		486,67 g		516,77 g	
0,6l	384,00 g		584,00 g		620,12 g	
0,75l	480,00 g		730,00 g		775,15 g	
0,9l	576,00 g		876,00 g		930,18 g	
1l	640,00 g		973,33 g		1033,53 g	
1,5l	960,00 g		1460,00 g		1550,30 g	
2l	1280,00 g		1946,67 g		2067,07 g	
2,5l	1600,00 g		2433,33 g		2583,83 g	



TECHNICAL DATA				
Product	Packing	Density (20°C)	Colour	Shelf-life
Gloss Additive XM0024	1L	0,85 – 0,86 g/cm <sup>3</sup>	colourless	24 months

HEALTH AND SAFETY
<p>Trixxal products are intended only for professional use. They may not be used for any purpose other than that for which they are intended.</p> <p>When using them, follow the appropriate personal protective equipment, especially respiratory protection, eye and skin protection.</p> <p>The information referred in data list are based on chemical research and it is on users to use this product in an appropriate manner.</p> <p>Information on the composition, health and safety, see the Safety Data Sheet, which is available at <a href="http://www.trixxal.com">www.trixxal.com</a></p>

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