



## Glass putty / Green

**CHARACTERISTIC**

Body filler with glass fibres. Easy to work and sand even with a coarse sanding paper (P120 - P150). Glass putty can be used under filler directly. Glass putty was designed for use on steel, aluminium and glass-fibre reinforced plastic. Manual / machine sanding dry. Easy to work also with homogenous surfaces even by applying thick coats. Glass putty / green doesn't fill the sanding paper and has very good adhesion to surface. It can be used to reinforce damaged surfaces.

**APPLICATION**

The surface must be cleaned, dry, degreased and matted. Thoroughly mix putty and 2-3% of hardener BPO by weight. Apply within 5 minutes at 20°C. Higher temperature can reduce the pot life and accelerates the drying time.

**NOTE**

Using too much hardener can lead to topcoat discoloration. It is not recommended to use putty below 15°C.

**RELATED PRODUCTS**


XP5002/1.8	Glass putty / Green	
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**SURFACE PREPARATION**




Before coating must be all treated surfaces cleaned, dry, degreased and matted.



MIXING RATIO			
	<b>Glass putty / Green XP5002 BPO hardener</b>	<b>by volume</b>	<b>by weight</b>
		100% 2-3%	100g 2-3g

APPLICATION	
	<b>Application process</b>  Apply with spatula
<b>Process conditions</b> temperature > 15°C, relative air humidity up to 75%	
<b>Pot life at 20°C</b> 3-5 min	

DRYING TIMES	
	<b>20°C</b>
	<b>Dry</b> 16-30 min
	<b>Abrasive</b> P120 – P320

TECHNICAL DATA				
<b>Product</b>	<b>Packing</b>	<b>Density (20°C)</b>	<b>Colour</b>	<b>Shelf-life</b>
Glass putty / Green XP5002	1.8kg	1,75 g/cm <sup>3</sup>	green	12 months

VOC INFORMATION
VOC limit: 2004/42/II(b):250 g/l VOC content: <250 g/l



**HEALTH AND SAFETY**

Trixxal products are intended only for professional use. They may not be used for any purpose other than that for which they are intended.

When using them, follow the appropriate personal protective equipment, especially respiratory protection, eye and skin protection.

The information referred in data list are based on chemical research and it is on users to use this product in an appropriate manner.

Information on the composition, health and safety, see the Safety Data Sheet, which is available at [www.trixxal.com](http://www.trixxal.com)

**PRODUCER**

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