

# **Accelerator Additive**

# **CHARACTERISTIC**

Special additive improving drying time of fillers and clear coats. For the clear coat it can be used only with slow and standard hardener. The drying time will be enhanced by 15%.

# **NOTE**

Not to be used with fast and very fast hardener for clear coat because the drying time will not accelerate, and it may cause defects on the coat, e.g. loss of gloss and adhesion.

RELATED PRODUCTS				
XM0004/1	Accelerator Additive			
XC1049/1	Hi-Tech VOC 2K Clear Coat			
XC3016/1	Premium VOC 2K Clear Coat			
XC3016/5	Premium VOC 2K Clear Coat			
XC5014/1	HS Anti Scratch 2K Clear Coat			
XC5014/5	HS Anti Scratch 2K Clear Coat			
XF1091/3.6	Hi-Tech 2K Filler 4:1			
XF3012/1.2	Premium 2K Filler 5:1			
XF3012/3.5	Premium 2K Filler 5:1			





MIXING RATIO FOR FILLERS 4:1								
AB	Fillers Hardener Accelerator	by volume 100						
		25 max 18						
MIXING RATIO FOR FILLERS 5:1								
AHB		by volume						
	Fillers Hardener	100						
		20						
	Accelerator	max 20						
MIXING RATIO FOR CLEAR COATS 2:1								
A=B		by volume						
	Clear coat	100						
	Hardener	50						
	Accelerator	max 8						

TECHNICAL DATA								
Product		Packing	Density (20°C)	Colour	Shelf-life			
Accelerator XM0004	Additive	1L	0,90 g/cm³	colourless	12 months			



### **HEALTH AND SAFETY**

Trixxal products are intended only for professional use. They may not be used for any purpose other than that for which they are intended.

When using them, follow the appropriate personal protective equipment, especially respiratory protection, eye and skin protection.

The information referred in data list are based on chemical research and it is on users to use this product in an appropriate manner.

Information on the composition, health and safety, see the Safety Data Sheet, which is available at www.trixxal.com

### **PRODUCER**

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